



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3717

Job Sheet 174092



Part No: 646.3717

Job Qty: 6 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEET 8 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/22/18	0.00	0.00	Start Up Waterjet		2-18/03/12
110	Waterjet	6 pcs		3/23/18	0.00	0.16	Waterjet1		2-18/03/12
120	QC	6 pcs		3/23/18	0.00	0.00	QC2 Waterjet-1		2-18/03/12
130	QC	6 pcs		3/23/18	0.00	0.00	QC8-1		2-18/03/12
140	Outsource	6 pcs		3/23/18			ATG001-VC		2-18/03/12
150	Packaging	6 pcs		3/23/18	0.00	0.00	Packaging2		2-18/03/12
160	QC	6 pcs		3/23/18	0.00	0.00	QC5		2-18/03/12
190	Packaging	6 pcs		3/23/18	0.00	0.00	Packaging3-1		2-18/03/12
200	QC21-SA	6 Ea		3/23/18	0.00	0.00	QC21		2-18/03/12

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O 20039310 ATG, black anodize and prime as per dwg 646.3717 Rev. A

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.2160 sf (.036 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	224	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	3.500Inches ± 0.030	3.530 3.470		
2	Doubler	1.500Inches ± 0.030	1.530 1.470		
3	Doubler	0.063Inches ± 0.010	0.073 0.053		

Plex 3/9/18 4:08 PM Dart.Gagnon.Michelle

UAT Aerospace Ltd.
1270 Aberdeen Street
Newbury, ON K84 1K7
CANADA
TEL: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S050430

DART
AEROSPACE

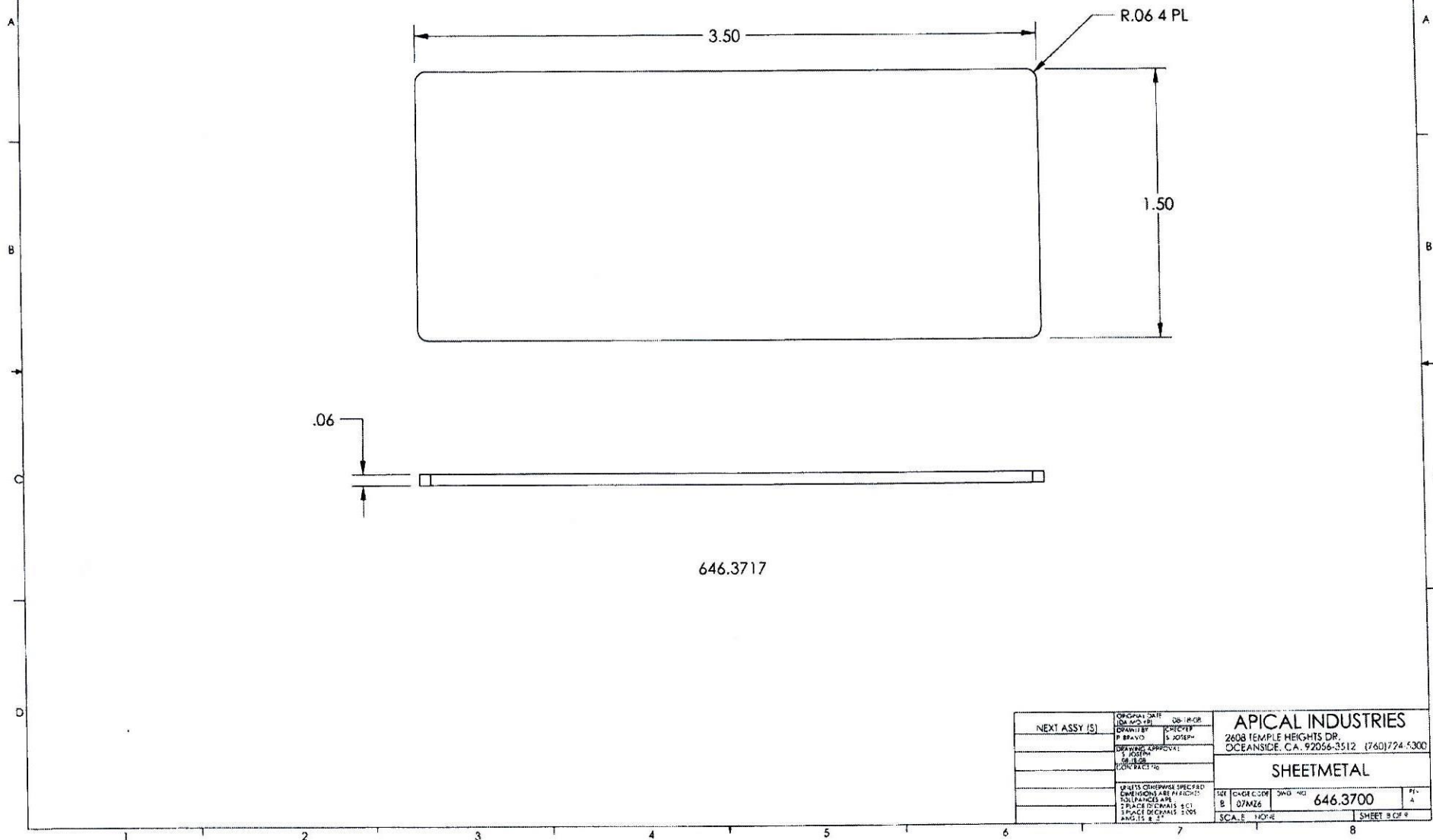


Part: 646.3717
Job No: 174092
Serial No/Batch: S050430

Revision:
Inspector:

Date: 03/12/10

REV	DESCRIPTION	DATE	APPROVED





Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039310**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039310
PO Date: 3/14/18
Due Date: 4/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174097	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.55/pcs	\$45.30
2	174094	646.3715	Strut Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
3	170471	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.60/pcs	\$91.20
4	174092	646.3717	Doubler Issue P/O _____ ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	4/18/18	6 pcs	0 pcs Cx	6 pcs At 18/04/18	\$7.70/pcs	\$46.20
5	174091	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$5.40/pcs	\$64.80
6	174090	646.3719	Doubler Issue P/O _____ ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
7	173241	647.1610	Wiper Deflector Fwd Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$12.15/pcs	\$97.20
8	168290	647.1710	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	5 pcs Cx	5 pcs At 18/04/18	\$31.70/pcs	\$158.50
9		647.1711	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	5 pcs Cx	5 pcs	\$31.70/pcs	\$158.50

DAS
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9-89

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914949

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
9 ea	Part: 647.1714 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22765 PO: PO039310 Line: 1(i) Rev: E		
6 ea	Part: 647.1715 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22766 PO: PO039310 Line: 11 Rev: E		
12 ea	Part: 646.3716 Gauge Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22742 PO: PO039310 Line: 3 Rev: A		
9 ea	Part: 646.3717 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22743 PO: PO039310 Line: 4 Rev: A		
12 ea	Part: 646.3718 Custom Washer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22744 PO: PO039310 Line: 5 Rev: A		
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
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Pack List

Number: 914949

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

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Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	- .9 mils) per drawing. Job: 22761	PO: PO039310	Line: 5
12 ea	Part: 646.3719 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22762	Rev: A PO: PO039310	Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			